Dairy Processing Technology Centre (DPTC)

The Dairy Processing Technology Centre is an industry-academic collaborative research center, hosted by the University of Limerick, with a research agenda driven by the long-term growth opportunities for the dairy sector. The Centre will help to fuel growth in the Irish dairy sector by performing research focused on cost-efficient processing, facilitating a step-change in environmental sustainability and creating, validating and commercializing a pipeline of science and technology-based manufacturing platforms for dairy ingredients.

Dairygold Food Ingredients

Dairygold Food Ingredients has a strong research collaboration with the Teagasc Food Research Centre, both directly and through other innovation platforms. Dairygold has one of the largest Cheddar production plants nationally and is committed to improved dairy market returns for its stakeholders by producing and exporting milk products in a cost effective and sustainable manner.

Ali’s project

“Modelling solute transport dynamics in reduced solvent matrices for optimizing sustainability of industrial scale cheese manufacture”

Ireland produces ~205,000 tons of cheese annually (~93% exported, worth ~ € 800m) but this is also responsible for emission of ~1.48 Million tons of greenhouse gas (GHG). For each kg of cheese produced, significant amounts of energy (4.9-8.9 MJ) are consumed and produce 7.2 kg of GHG through electricity usage, heat generation, and transportation costs. Furthermore, 15-30% of the salt (as an environmental pollutant), added during cheese-making, is lost to waste which incurs disposal costs. Traditionally, Ireland exports 90,000 tons of Cheddar p.a. to the UK (worth ~ € 460m). However, given the exposure of this market to the impact of Brexit, there is a serious focus on to diversify cheese sales in the fast growing (8% annually) Asia-Pacific markets such as for low moisture cheese.

The current project will present a scientific-industrial platform to (1) enable production of cheeses with lower moisture contents, thus reducing global transportation costs by €85 per 1 ton of cheese, (2) reduce salt use by up to 25%, recovering up to 1.8% more whey solids from waste, reducing disposal costs for salty whey by up to 15%, and preventing up to 42.6 tons of salt per 10000 tons of cheese from going to waste. The project will focus on model protein gel systems and sophisticated analytical techniques including laser induced breakdown spectroscopy (LIBS) and confocal Raman microscopy, but will prove its results at industrial scale. Overall, the project will use science to deliver climate friendly, economically viable and sustainable cheese manufacturing solutions for a key export industry.
Ali ALEHOSSEINI

**Technology Centre:** Dairy Processing Technology Centre (DPTC), Teagasc
**Academic Mentor:** Dr. Diarmuid Sheehan
**Company Partner:** Dairygold Food Ingredients Limited
**Company Mentor:** Dr. Anna Moynihan

Ali has a significant number of years’ experience in food science and research as well as experience in industrial scale food production, food industry consulting, and in commercial laboratories. He has a PhD in Food Material and Process Design Engineering—conducted at The Research Institute of Food Science and Technology, Iran—focused on the encapsulation of wide range bioactive compounds in hydrocolloid/protein networks (e.g. whey proteins) using electro-hydrodynamic atomization, spray & freeze drying, and using oil-induced biphasic hydrogel particle formation techniques. Under the supervision of Dr. Amparo López Rubio, Ali also conducted research at Instituto de Agroquímica y Tecnología de Alimentos (IATA-CSIC), Spain as a visiting research fellow—from 2017 to 2018. He has also worked as postdoctoral fellow in the field of manipulation of dairy matrices to eliminate color transfer to whey during cheese making under the supervision of Dr. Diarmuid Sheehan (Teagasc) and Prof. Alan Kelly (UCC) (2019-2020).

**Dr. Diarmuid Sheehan**

Dr Sheehan is a Senior Research Officer based at the Teagasc Food Research Centre Moorepark. Amongst other activities, he is RFA 1 lead and a Principal Investigator (PI) for the Dairy Processing Technology Centre and a PI for the Food Health Ireland programme. He has licensed IP protected technologies to industrial partners and was previously a programme manager for a public private partnership focused on converting research expertise into the development of products for market launch. Diarmuid has published over 75 peer reviewed publications and book chapters, is an Associate Editor for the international Journal of Dairy Technology and chairs the Standing Committee for Dairy Science and Technology of the International Dairy Federation.

**Dr. Anna Moynihan**

Dr Moynihan, an experienced R&D professional, specialist in cheese technology, graduated from UCC in 2008 with a BSc (Hons) in Food Science and Technology. She completed her PhD in 2012 on the topic “Studies on the texture, functionality, rheology and sensory properties of Cheddar and Mozzarella cheeses” under supervision of Professor Paul McSweeney. She was awarded the prestigious US Fulbright Scholarship in 2010 to conduct a part of her PhD research in Prof John Lucey’ lab at University of Wisconsin-Madison, USA and published two research papers in peer reviewed journals. Since year 2012, Dr Moynihan has been leading commercially driven cross functional cheese innovation projects in Dairygold.